1. Identification
Product identifier: cis-3-HEXENYL ACETATE FCC
Other means of identification:
- BRI Product Code: 102
- CAS number: 3681-71-8
- FEMA number: 3171
- Synonyms: (Z)-Hex-3-enyl acetate * 3-Hexen-1-ol, acetate, (3Z)- * C-3-Hexenyl acetate * Leaf acetate * Verdural Extra * z-3-Hexen-1-yl acetate * Z-3-Hexenyl acetate * cis-HEXENYL ACETATE
Recommended use: flavors and fragrances
Recommended restrictions: For Manufacturing Use Only Not for use in Tobacco or Nicotine delivery device applications and/or products.

Manufacturer/Importer/Supplier/Distributor information
Manufacturer:
- Company name: Bedoukian Research
- Address: 6 Commerce Drive, Danbury, CT 06810, United States
- Telephone: 1-203-830-4000
- Website: www.bedoukian.com
- E-mail: customerservice@bedoukian.com
- Contact person: Joseph Bania
- Emergency phone number: Chemtrec (North America) 1-800-424-9300, Chemtrec (International) 1-703-527-3887

2. Hazard(s) identification
Physical hazards: Flammable liquids Category 3
Health hazards: Not classified.
Environmental hazards: Not classified.
OSHA defined hazards: Not classified.
Label elements:
Signal word: Warning
Hazard statement: Flammable liquid and vapor.
Precautionary statement:
Response: If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. In case of fire: Use appropriate media to extinguish.
Storage: Store in a well-ventilated place. Keep cool.
Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC): None known.
Supplemental information: None.
3. Composition/information on ingredients

Substances

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>cis-3-HEXENYL ACETATE FCC</td>
<td>(Z)-Hex-3-enyl acetate 3-Hexen-1-ol, acetate, (3Z)-C-3-Hexenyl acetate Leaf acetate Verdural Extra z-3-Hexen-1-yl acetate Z-3-Hexenyl acetate cis-3-Hexenyl acetate</td>
<td>3681-71-8</td>
<td>100</td>
</tr>
</tbody>
</table>

Stabilizers

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>synthetic alpha tocopherol</td>
<td></td>
<td>10191-41-0</td>
<td>0.1</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments

Occupational Exposure Limits for stabilizers are listed in Section 8.

4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed
Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital.

General information
Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.
**Methods and materials for containment and cleaning up**

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.

**Environmental precautions**

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

**7. Handling and storage**

**Precautions for safe handling**

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**

Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Recommended Packaging: Glass, Plastic, Aluminum or Phenolic Lined Steel. Store tightly sealed under inert gas in a cool, well-vented area.

**8. Exposure controls/personal protection**

**Occupational exposure limits**

This substance has no PEL, TLV, or other recommended exposure limit.

**Biological limit values**

No biological exposure limits noted for the ingredient(s).

**Appropriate engineering controls**

Explosion-proof general and local exhaust ventilation.

**Individual protection measures, such as personal protective equipment**

**Eye/face protection**

Wear safety glasses with side shields (or goggles).

**Skin protection**

Wear appropriate chemical resistant gloves.

**Hand protection**

Wear suitable protective clothing.

**Respiratory protection**

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

**Thermal hazards**

Wear appropriate thermal protective clothing, when necessary.

**General hygiene considerations**

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

**9. Physical and chemical properties**

**Appearance**

**Physical state** Liquid.

**Color** colorless to pale yellow

**Odor** sharp fruity-green, green banana-like.

**Odor threshold** Not available.

**pH** Not available.

**Melting point/freezing point** Not available.

**Initial boiling point and boiling range**


**Flash point** 135 °F (57 °C) Closed Cup

**Evaporation rate** Not available.

**Flammability (solid, gas)** Not applicable.
### Upper/lower flammability or explosive limits

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available.</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available.</td>
</tr>
</tbody>
</table>

### Vapor pressure
0.8 mmHg at 20°C; US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.

### Vapor density
4.9 Relative to air; air = 1

### Relative density
Not available.

### Solubility(ies)
- **Solubility (water)**: Not available.

### Partition coefficient (n-octanol/water)

### Auto-ignition temperature
Not available.

### Decomposition temperature
Not available.

### Viscosity
Not available.

### Other information
- **Density**: 0.896 - 0.901 g/cm³
- **Explosive properties**: Not explosive.
- **Flammability class**: Combustible II estimated
- **Molecular formula**: C₈H₁₄O₂
- **Molecular weight**: 142.19
- **Oxidizing properties**: Not oxidizing.
- **Specific gravity**: 0.896 - 0.901 at 25°C

### 10. Stability and reactivity

#### Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

#### Chemical stability
Material is stable under normal conditions.

#### Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

#### Conditions to avoid
Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

#### Incompatible materials
Strong oxidizing agents.

#### Hazardous decomposition products
No hazardous decomposition products are known.

### 11. Toxicological information

#### Toxicological information
- **cis-3-HEXYL ACETATE FCC**
  - 25 - 400 µl/ml OECD 476, In vitro Mammalian Cell Gene Mutation Test. Mouse lymphoma L5178Y cells without metabolic activation. Vehicle DMSO.
  - Result: Not mutagenic.
  - Species: Mouse
  - Notes: ECHA
  - 37.5 - 1200 µl/ml OECD 476, In vitro Mammalian Cell Gene Mutation Test. Mouse lymphoma L5178Y cells with metabolic activation. Vehicle DMSO.
  - Result: Not mutagenic.
  - Species: Mouse
  - Notes: ECHA

#### Information on likely routes of exposure
- **Inhalation**: No adverse effects due to inhalation are expected.
- **Skin contact**: No adverse effects due to skin contact are expected.
- **Eye contact**: Direct contact with eyes may cause temporary irritation.
Ingestion

Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>cis-3-HEXENYL ACETATE FCC (CAS 3681-71-8)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Dermal</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Liquid</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>&gt; 5000 mg/kg</td>
</tr>
<tr>
<td><strong>Oral</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Liquid</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt; 5000 mg/kg</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

Skin corrosion/irritation

Prolonged skin contact may cause temporary irritation.

<table>
<thead>
<tr>
<th>Irritation Corrosion - Skin</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>cis-3-HEXENYL ACETATE FCC</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

10 % Patch test, Vehicle Petrolatum.
Result: No irritation observed.
Species: Human
Organ: Skin
Notes: RIFM
100 % OECD 404, Found to be a mild irritant to rabbit skin under the conditions of this test:
Result: Irritation noted.
Species: Rabbit
Organ: Skin
Test Duration: 4 hours
Observation Period: 14 days
Severity: mild
Notes: ECHA

Serious eye damage/eye irritation

Direct contact with eyes may cause temporary irritation.

Respiratory or skin sensitization

Not a respiratory sensitizer.

Skin sensitization

This product is not expected to cause skin sensitization.

<table>
<thead>
<tr>
<th>Skin sensitization</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>cis-3-HEXENYL ACETATE FCC</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

10 % Patch test, Vehicle Petrolatum.
Result: Not sensitizing.
Species: Human
Organ: Skin
Notes: RIFM
2 % Patch test, Vehicle Ethanol:Diethyl phthalate (1:3).
Result: Not sensitizing.
Species: Human
Organ: Skin
Notes: ECHA

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

<table>
<thead>
<tr>
<th>Germ cell mutagenicity: Ames test</th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>cis-3-HEXENYL ACETATE FCC</td>
<td></td>
<td></td>
</tr>
</tbody>
</table>

< 5000 µg/plate OECD 471, Strain WP2uvrA with and without metabolic activation. Vehicle DMSO.
Result: Not mutagenic.
Species: Escherichia coli
Notes: ECHA
Germ cell mutagenicity: Ames test

cis-3-HEXYNYL ACETATE FCC

< 5000 µg/plate OECD 471, Strains TA 1535, TA 1537, TA 98, and TA 100 with and without metabolic activation. Vehicle DMSO.

Result: Not mutagenic.

Species: Salmonella typhimurium

Notes: ECHA

Carcinogenicity

Not classifiable as to carcinogenicity to humans.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicity

This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure

Not classified.

Specific target organ toxicity - repeated exposure

Not classified.

Aspiration hazard

Not an aspiration hazard.

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

Biodegradability

Percent degradation (Aerobic biodegradation-inherent)

cis-3-HEXYNYL ACETATE FCC

65 % OECD 301F, 100 mg/L.

Result: Inherently biodegradable.

Species: Activated sludge of a predominantly domestic sewage

Test Duration: 28 days

Percent degradation (Aerobic biodegradation-ready)

cis-3-HEXYNYL ACETATE FCC

64 % OECD 301F, 100 mg/L. 10-day criteria fulfilled.

Result: Readily biodegradable.

Species: Activated sludge of a predominantly domestic sewage

Test Duration: 10 days

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

cis-3-HEXYNYL ACETATE FCC


Mobility in soil

No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.
14. Transport information

DOT
Not regulated as dangerous goods.

IATA

| UN number | UN1993 |
| UN proper shipping name | Flammable liquid, n.o.s. (cis-HEXENYL ACETATE) |
| Transport hazard class(es) | Class 3 |
| | Subsidiary risk | - |
| | Packing group | III |
| | Environmental hazards | No. |
| | ERG Code | 3L |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| Other information | Passenger and cargo aircraft | Allowed with restrictions. |
| | Cargo aircraft only | Allowed with restrictions. |

IMDG

| UN number | UN1993 |
| UN proper shipping name | FLAMMABLE LIQUID, N.O.S. (cis-HEXENYL ACETATE) |
| Transport hazard class(es) | Class 3 |
| | Subsidiary risk | - |
| | Packing group | III |
| Environmental hazards | Marine pollutant No. |
| EmS | F-E, S-E |
| Special precautions for user | Read safety instructions, SDS and emergency procedures before handling. |
| | Not established. |
| Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code | IATA; IMDG |

15. Regulatory information

US federal regulations
This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)
Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No
SARA 302 Extremely hazardous substance
Not listed.
SARA 311/312 Hazardous chemical
Yes
SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.
Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.
Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations
California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Toxic Chemical Substances (TCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date 17-May-2015
Revision date 28-September-2018
Version # 03

Disclaimer
Bedoukian Research cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision information
This document has undergone significant changes and should be reviewed in its entirety.