1. Identification

Product identifier: cis-3-HEXENYL PHENYLACETATE

Other means of identification:
- BRI Product Code: 112
- FEMA number: 3633
- Synonyms: Benzeneacetic acid, (3Z)-3-hexenyl ester * C-3-HEXENYL PHENYLACETATE * Z-3-Hexenyl phenylacetate

Recommended use: flavors and fragrances

For Manufacturing Use Only

Recommended restrictions: Not for use in Tobacco or Nicotine delivery device applications and/or products.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer:
- Company name: Bedoukian Research
- Address: 21 Finance Drive, Danbury, CT 06810, United States
- Telephone: 1-203-830-4000
- Website: www.bedoukian.com
- E-mail: customerservice@bedoukian.com
- Contact person: Joseph Bania

Emergency phone number:
- Chemtrec (North America): 1-800-424-9300
- Chemtrec (International): 1-703-527-3887

2. Hazard(s) identification

Physical hazards: Not classified.

Health hazards: Not classified.

Environmental hazards: Not classified.

OSHA defined hazards: Not classified.

Label elements:
- Hazard symbol: None.
- Signal word: None.
- Hazard statement: The substance does not meet the criteria for classification.

Precautionary statement:
- Prevention: Observe good industrial hygiene practices.
- Response: Wash hands after handling.
- Storage: Store away from incompatible materials.
- Disposal: Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC): None known.

Supplemental information: None.

3. Composition/information on ingredients

Substances

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>cis-3-HEXENYL PHENYLACETATE</td>
<td>Benzeneacetic acid, (3Z)-3-hexenyl ester C-3-HEXENYL PHENYLACETATE Z-3-Hexenyl phenylacetate</td>
<td>42436-07-7</td>
<td></td>
</tr>
</tbody>
</table>

Material name: cis-3-HEXENYL PHENYLACETATE

SDS US

112 Version #: 01 Issue date: 05-24-2015
### Stabilizers

**Chemical name** | **CAS number** | **%**
--- | --- | ---
Synthetic alpha tocopherol | 10191-41-0 | 0.1

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

**Composition comments**
Occupational Exposure Limits for stabilizers are listed in Section 8.

### 4. First-aid measures

**Inhalation**
Move to fresh air. Call a physician if symptoms develop or persist.

**Skin contact**
Wash off with soap and water. Get medical attention if irritation develops and persists.

**Eye contact**
Rinse with water. Get medical attention if irritation develops and persists.

**Ingestion**
Rinse mouth. Get medical attention if symptoms occur.

**Most important symptoms/effects, acute and delayed**
Direct contact with eyes may cause temporary irritation.

**Indication of immediate medical attention and special treatment needed**
Treat symptomatically.

**General information**
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

### 5. Fire-fighting measures

**Suitable extinguishing media**
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

**Unsuitable extinguishing media**
Do not use water jet as an extinguisher, as this will spread the fire.

**Specific hazards arising from the chemical**
During fire, gases hazardous to health may be formed.

**Special protective equipment and precautions for firefighters**
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

**Fire fighting equipment/instructions**
Move containers from fire area if you can do so without risk.

**Specific methods**
Use standard firefighting procedures and consider the hazards of other involved materials.

**General fire hazards**
No unusual fire or explosion hazards noted.

### 6. Accidental release measures

**Personal precautions, protective equipment and emergency procedures**
Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

**Methods and materials for containment and cleaning up**
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

**Environmental precautions**
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

### 7. Handling and storage

**Precautions for safe handling**
Observe good industrial hygiene practices.

**Conditions for safe storage, including any incompatibilities**
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Recommended packaging: Glass, Plastic, Aluminum or Phenolic Lined Steel. Store tightly sealed under inert gas in a cool, well-ventilated area.

### 8. Exposure controls/personal protection

**Occupational exposure limits**
No exposure limits noted for ingredient(s).

**Biological limits**
No biological exposure limits noted for the ingredient(s).
Appropriate engineering controls
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment

Eye/face protection
Wear safety glasses with side shields (or goggles).

Skin protection
Hand protection
Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other
Wear suitable protective clothing.

Respiratory protection
In case of insufficient ventilation, wear suitable respiratory equipment.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
Physical state
Liquid.
Color
Colorless
Odor
floral, honey, green odor.
Odor threshold
Not available.
pH
Not available.
Melting point/freezing point
Not available.

Initial boiling point and boiling range

Flash point
220 °F (104 °C) Pensky-Martens or Grabner Miniflash

Evaporation rate
Not available.
Flammability (solid, gas)
Not applicable.

Upper/lower flammability or explosive limits
Flammability limit - lower (%)
Not available.
Flammability limit - upper (%)
Not available.
Explosive limit - lower (%)
Not available.
Explosive limit - upper (%)
Not available.

Vapor pressure
0.0000196 mmHg at 20°C; US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.

Vapor density
7.5 Relative to air; air = 1

Relative density
Not available.

Solubility(ies)
Solubility (water)
Not available.

Partition coefficient (n-octanol/water)

Auto-ignition temperature
Not available.

Decomposition temperature
Not available.

Viscosity
Not available.

Other information
Density
0.985 - 0.993 g/cm3
Flammability class
Combustible IIIB estimated
Molecular formula
C14H18O2
Molecular weight
218.30
Specific gravity
0.985 - 0.993 at 25°C
10. Stability and reactivity

Reactivity
The product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability
Material is stable under normal conditions.

Possibility of hazardous reactions
No dangerous reaction known under conditions of normal use.

Conditions to avoid
Contact with incompatible materials.

Incompatible materials
Strong oxidizing agents.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

- **Inhalation**: No adverse effects due to inhalation are expected.
- **Skin contact**: No adverse effects due to skin contact are expected.
- **Eye contact**: Direct contact with eyes may cause temporary irritation.
- **Ingestion**: Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics:

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

**Acute toxicity**

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>cis-3-HEXENYL PHENYLACETATE (CAS 42436-07-7)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Liquid</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rabbit</td>
<td>&gt; 5000 mg/kg</td>
</tr>
<tr>
<td>Oral</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Liquid</td>
<td></td>
<td></td>
</tr>
<tr>
<td>LD50</td>
<td>Rat</td>
<td>&gt; 5000 mg/kg</td>
</tr>
</tbody>
</table>

* Estimates for product may be based on additional component data not shown.

**Skin corrosion/irritation**

Prolonged skin contact may cause temporary irritation.

Irritation Corrosion - Skin

- **Irritation**: No irritation observed.
- **Corrosion**: Result: No irritation observed.
- **Species**: Human
- **Organ**: Skin
- **Notes**: RIFM

**Serious eye damage/eye irritation**

Direct contact with eyes may cause temporary irritation.

**Respiratory or skin sensitization**

- **Respiratory sensitization**: Not a respiratory sensitizer.
- **Skin sensitization**: This product is not expected to cause skin sensitization.

<table>
<thead>
<tr>
<th>Skin sensitization</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>cis-3-HEXENYL PHENYLACETATE</td>
<td>10 % Patch test, Vehicle Petrolatum. Result: Not sensitizing. Species: Human Organ: Skin Notes: RIFM</td>
</tr>
</tbody>
</table>

**Germ cell mutagenicity**

No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.

**Carcinogenicity**

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not listed.
Reproductive toxicity
This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure
Not classified.

Specific target organ toxicity - repeated exposure
Not classified.

Aspiration hazard
Not an aspiration hazard.

12. Ecological information

Ecotoxicity
The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability
No data is available on the degradability of this product.

Bioaccumulative potential

<table>
<thead>
<tr>
<th>Partition coefficient n-octanol / water (log Kow)</th>
</tr>
</thead>
<tbody>
<tr>
<td>cis-3-HEXENYL PHENYLACETATE</td>
</tr>
</tbody>
</table>

Mobility in soil
No data available.

Other adverse effects
No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose in accordance with all applicable regulations.

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code
Not established.

15. Regulatory information

US federal regulations
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.
Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
- Immediate Hazard - No
- Delayed Hazard - No
- Fire Hazard - No
- Pressure Hazard - No
- Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.
SARA 311/312 Hazardous chemical
No
SARA 313 (TRI reporting)
Not regulated.

Other federal regulations
- Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
  Not regulated.
- Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
  Not regulated.
- Safe Drinking Water Act (SDWA)
  Not regulated.

US state regulations
- US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)
  Not listed.
- US. Massachusetts RTK - Substance List
  Not regulated.
- US. New Jersey Worker and Community Right-to-Know Act
  Not listed.
- US. Pennsylvania Worker and Community Right-to-Know Law
  Not listed.
- US. Rhode Island RTK
  Not regulated.
- US. California Proposition 65
  California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>No</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*"A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s) and a "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 05-24-2015
Version #: 01
Disclaimer

BRI cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.