1. Identification

Product identifier HYDROXY CITRONELLAL DIETHYL ACETAL

Other means of identification
- BRI Product Code 324
- FEMA number 2584
- Synonyms 2-Octanol, 8,8-diethoxy-2,6-dimethyl- * Hydroxycitronellal DEA

Recommended use flavors and fragrances
For Manufacturing Use Only

Recommended restrictions Not for use in Tobacco or Nicotine delivery device applications and/or products.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer
Company name Bedoukian Research
Address 21 Finance Drive
Danbury, CT 06810
United States
Telephone 1-203-830-4000
Website www.bedoukian.com
E-mail customerservice@bedoukian.com
Contact person Joseph Bania
Emergency phone number Chemtrec (North America) 1-800-424-9300
Chemtrec (International) 1-703-527-3887

2. Hazard(s) identification

Physical hazards Not classified.
Health hazards Not classified.
Environmental hazards Not classified.
OSHA defined hazards Not classified.

Label elements
- Hazard symbol None.
- Signal word None.
- Hazard statement The substance does not meet the criteria for classification.

Precautionary statement
- Prevention Observe good industrial hygiene practices.
- Response Wash hands after handling.
- Storage Store away from incompatible materials.
- Disposal Dispose of waste and residues in accordance with local authority requirements.

Hazard(s) not otherwise classified (HNOC) None known.
Supplemental information None.

3. Composition/information on ingredients

Substances

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>HYDROXY CITRONELLAL DIETHYL ACETAL</td>
<td>2-Octanol, 8,8-diethoxy-2,6-dimethyl- * Hydroxycitronellal DEA</td>
<td>7779-94-4</td>
<td>100</td>
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</tbody>
</table>

Stabilizers

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>synthetic alpha tocopherol</td>
<td>10191-41-0</td>
<td>0.1</td>
</tr>
</tbody>
</table>
4. First-aid measures

Inhalation  
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact  
Wash off with soap and water. Get medical attention if irritation develops and persists.

Eye contact  
Rinse with water. Get medical attention if irritation develops and persists.

Ingestion  
Rinse mouth. Get medical attention if symptoms occur.

Most important symptoms/effects, acute and delayed  
Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed  
Treat symptomatically.

General information  
Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves.

5. Fire-fighting measures

Suitable extinguishing media  
Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Unsuitable extinguishing media  
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical  
During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters  
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions  
Move containers from fire area if you can do so without risk.

Specific methods  
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards  
No unusual fire or explosion hazards noted.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures  
Keep unnecessary personnel away. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up  
Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Absorb in vermiculite, dry sand or earth and place into containers. Following product recovery, flush area with water.

Small Spills: Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Environmental precautions  
Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

7. Handling and storage

Precautions for safe handling  
Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities  
Store in original tightly closed container. Store away from incompatible materials (see Section 10 of the SDS). Recommended Packaging: Glass, Plastic, Aluminum or Phenolic Lined Steel. Store tightly sealed under inert gas in a cool, well-ventilated area.

8. Exposure controls/personal protection

Occupational exposure limits  
No exposure limits noted for ingredient(s).

Biological limit values  
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls  
Good general ventilation (typically 10 air changes per hour) should be used. Ventilation rates should be matched to conditions. If applicable, use process enclosures, local exhaust ventilation, or other engineering controls to maintain airborne levels below recommended exposure limits. If exposure limits have not been established, maintain airborne levels to an acceptable level.

Individual protection measures, such as personal protective equipment  
Eye/face protection  
Wear safety glasses with side shields (or goggles).
### Skin protection
- **Hand protection**: Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

### Other

### Respiratory protection
- In case of insufficient ventilation, wear suitable respiratory equipment.

### Thermal hazards
- Wear appropriate thermal protective clothing, when necessary.

### General hygiene considerations
- Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

### 9. Physical and chemical properties

#### Appearance
- **Physical state**: Liquid.
- **Color**: Colorless
- **Odor**: muguet, floral odor.
- **Odor threshold**: Not available.
- **pH**: Not available.
- **Melting point/freezing point**: Not available.

#### Initial boiling point and boiling range

#### Flash point
- 230 °F (110 °C) Pensky-Martens or Grabner Miniflash

#### Evaporation rate
- Not available.

#### Flammability (solid, gas)
- Not applicable.

#### Upper/lower flammability or explosive limits
- **Flammability limit - lower (%)**: Not available.
- **Flammability limit - upper (%)**: Not available.
- **Explosive limit - lower (%)**: Not available.
- **Explosive limit - upper (%)**: Not available.

#### Vapor pressure
- 0.0000677 mmHg at 20°C; US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.

#### Vapor density
- 8.5 Relative to air; air = 1

#### Relative density
- Not available.

#### Solubility(ies)
- **Solubility (water)**: Not available.

#### Auto-ignition temperature
- Not available.

#### Decomposition temperature
- Not available.

#### Viscosity
- Not available.

#### Other information
- **Density**: 0.898 - 0.908 g/cm³
- **Flammability class**: Combustible IIB estimated
- **Molecular formula**: C14H30O3
- **Molecular weight**: 246.39
- **Specific gravity**: 0.898 - 0.908 at 25°C

### 10. Stability and reactivity

#### Reactivity
- The product is stable and non-reactive under normal conditions of use, storage and transport.

#### Chemical stability
- Material is stable under normal conditions.

#### Possibility of hazardous reactions
- No dangerous reaction known under conditions of normal use.
Conditions to avoid
Contact with incompatible materials.

Incompatible materials
Strong oxidizing agents.

Hazardous decomposition products
No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

- Inhalation: No adverse effects due to inhalation are expected.
- Skin contact: No adverse effects due to skin contact are expected.
- Eye contact: Direct contact with eyes may cause temporary irritation.
- Ingestion: Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics
Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

- Acute toxicity: Not available.
- Skin corrosion/irritation: Prolonged skin contact may cause temporary irritation.
- Serious eye damage/eye irritation: Direct contact with eyes may cause temporary irritation.
- Respiratory or skin sensitization: Not a respiratory sensitizer.
- Skin sensitization: This product is not expected to cause skin sensitization.
- Germ cell mutagenicity: No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.
- Carcinogenicity: This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Reproductive toxicity: This product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity - single exposure: Not classified.

Specific target organ toxicity - repeated exposure: Not classified.

Aspiration hazard: Not an aspiration hazard.

12. Ecological information

Ecotoxicity: The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability: No data is available on the degradability of this product.

Bioaccumulative potential

- Mobility in soil: No data available.
- Other adverse effects: No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions: Collect and reclaim or dispose in sealed containers at licensed waste disposal site.

Local disposal regulations: Dispose in accordance with all applicable regulations.

Hazardous waste code: The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products: Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).
Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT
Not regulated as dangerous goods.

IATA
Not regulated as dangerous goods.

IMDG
Not regulated as dangerous goods.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

15. Regulatory information

US federal regulations
This product is not known to be a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not listed.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - No
Delayed Hazard - No
Fire Hazard - No
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
No

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)
Not listed.

US. Massachusetts RTK - Substance List
Not regulated.

US. New Jersey Worker and Community Right-to-Know Act
Not listed.

US. Pennsylvania Worker and Community Right-to-Know Law
Not listed.

US. Rhode Island RTK
Not regulated.
**US. California Proposition 65**

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

**International Inventories**

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td>No</td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
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<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>Yes</td>
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<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td>Yes</td>
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<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
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<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A “Yes” indicates that all components of this product comply with the inventory requirements administered by the governing country(s) 
A “No” indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

**16. Other information, including date of preparation or last revision**

- **Issue date**: 05-26-2015
- **Version #**: 01
- **Disclaimer**: BRI cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.