1. Identification

Product identifier: cis-3-HEXENAL (NEAT)

Other means of identification:
- BRI Product Code: 375N
- CAS number: 6789-80-6
- FEMA number: 2561
- Synonyms: 3-Hexenal, (3Z)-* cis-3-Hexen-1-al

Recommended use: For Manufacturing Use Only

Recommended restrictions: None known.

Manufacturer/Importer/Supplier/Distributor information

- Manufacturer: Bedoukian Research
  - Address: 21 Finance Drive, Danbury, CT 06810, United States
  - Telephone: 1-203-830-4000
  - Website: www.bedoukian.com
  - E-mail: customerservice@bedoukian.com
  - Emergency phone number: Chemtrec (North America) 1-800-424-9300, Chemtrec (International) 1-703-527-3887

2. Hazard(s) identification

- Physical hazards: Flammable liquids - Category 2
- Health hazards: Acute toxicity, oral - Category 4
- Environmental hazards: Not classified.
- OSHA defined hazards: Not classified.

Label elements

- Signal word: Warning
- Precautionary statement:
  - Prevention: Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wash thoroughly after handling. Do not eat, drink or smoke when using this product. Wear protective gloves/eye protection/face protection.
  - Response: If swallowed: Call a poison center/doctor if you feel unwell. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Rinse mouth. In case of fire: Use appropriate media to extinguish.
  - Storage: Store in a well-ventilated place. Keep cool.
  - Disposal: Dispose of contents/container in accordance with local/regional/national/international regulations.

- Hazard(s) not otherwise classified (HNOC): Static accumulating flammable liquid can become electrostatically charged even in bonded and grounded equipment. Sparks may ignite liquid and vapor. May cause flash fire or explosion.

Supplemental information: None.
3. Composition/information on ingredients

Substances

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>cis-3-HEXENAL (NEAT)</td>
<td>cis-3-Hexen-1-al</td>
<td>6789-80-6</td>
<td>100</td>
</tr>
</tbody>
</table>

Stabilizers

<table>
<thead>
<tr>
<th>Chemical name</th>
<th>Common name and synonyms</th>
<th>CAS number</th>
<th>%</th>
</tr>
</thead>
<tbody>
<tr>
<td>synthetic alpha tocopherol</td>
<td></td>
<td>10191-41-0</td>
<td>0.5</td>
</tr>
</tbody>
</table>

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments

Occupational Exposure Limits for stabilizers are listed in Section 8.

4. First-aid measures

Inhalation
Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact
Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact
Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.

Ingestion
Rinse mouth. If vomiting occurs, keep head low so that stomach content doesn’t get into the lungs. Get medical advice/attention if you feel unwell.

Most important symptoms/effects, acute and delayed
Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed
Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim warm. Keep victim under observation. Symptoms may be delayed.

General information
Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Show this safety data sheet to the doctor in attendance. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media
Water fog. Foam. Carbon dioxide (CO2). Dry chemical powder, carbon dioxide, sand or earth may be used for small fires only.

Unsuitable extinguishing media
Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical
Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. This product is a poor conductor of electricity and can become electrostatically charged. If sufficient charge is accumulated, ignition of flammable mixtures can occur. To reduce potential for static discharge, use proper bonding and grounding procedures. This liquid may accumulate static electricity when filling properly grounded containers. Static electricity accumulation may be significantly increased by the presence of small quantities of water or other contaminants. Material will float and may ignite on surface of water. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters
Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions
In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods
Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards
Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures
Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Use appropriate containment to avoid environmental contamination. Transfer by mechanical means such as vacuum truck to a salvage tank or other suitable container for recovery or safe disposal. Local authorities should be advised if significant spillages cannot be contained.
Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Take precautionary measures against static discharge. Use only non-sparking tools. Keep combustibles (wood, paper, oil, etc.) away from spilled material.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Wipe up with absorbent material (e.g. cloth, fleece). Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use.

Environmental precautions
Avoid discharge into drains, water courses or onto the ground. Use appropriate containment to avoid environmental contamination.

7. Handling and storage

Precautions for safe handling
Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. Explosion-proof general and local exhaust ventilation. Minimize fire risks from flammable and combustible materials (including combustible dust and static accumulating liquids) or dangerous reactions with incompatible materials. Handling operations that can promote accumulation of static charges include but are not limited to: mixing, filtering, pumping at high flow rates, splash filling, creating mists or sprays, tank and container filling, tank cleaning, sampling, gauging, switch loading, vacuum truck operations. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Do not taste or swallow. When using, do not eat, drink or smoke. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

For additional information on equipment bonding and grounding, refer to the Canadian Electrical Code in Canada, (CSA C22.1), or the American Petroleum Institute (API) Recommended Practice 2003, "Protection Against Ignitions Arising out of Static, Lightning, and Stray Currents" or National Fire Protection Association (NFPA) 77, "Recommended Practice on Static Electricity" or National Fire Protection Association (NFPA) 70, "National Electrical Code".

Conditions for safe storage, including any incompatibilities
Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Eliminate sources of ignition. Avoid spark promoters. Ground/bond container and equipment. These alone may be insufficient to remove static electricity. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store tightly sealed under inert gas below 0 deg. C Recommended Packaging: Glass or Aluminum.

8. Exposure controls/personal protection

Occupational exposure limits
This substance has no PEL, TLV, or other recommended exposure limit.

Biological limit values
No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls
Explosion-proof general and local exhaust ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection
Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection
Hand protection
Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove supplier.

Other
Wear suitable protective clothing.

Respiratory protection
If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards
Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations
When using do not smoke. Keep away from food and drink. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance
<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Physical state</td>
<td>Liquid</td>
</tr>
<tr>
<td>Color</td>
<td>Colorless</td>
</tr>
<tr>
<td>Odor</td>
<td>powerful, green, grassy apple-like odor.</td>
</tr>
<tr>
<td>Odor threshold</td>
<td>Not available</td>
</tr>
<tr>
<td>pH</td>
<td>Not available</td>
</tr>
<tr>
<td>Melting point/freezing point</td>
<td>Not available</td>
</tr>
<tr>
<td>Initial boiling point and boiling range</td>
<td>249.8 °F (121 °C) Literature reference.</td>
</tr>
<tr>
<td>Flash point</td>
<td>70 °F (21 °C) Closed Cup</td>
</tr>
<tr>
<td>Evaporation rate</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability (solid, gas)</td>
<td>Not applicable</td>
</tr>
<tr>
<td>Upper/lower flammability or explosive limits</td>
<td></td>
</tr>
<tr>
<td>Flammability limit - lower (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Flammability limit - upper (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - lower (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Explosive limit - upper (%)</td>
<td>Not available</td>
</tr>
<tr>
<td>Vapor pressure</td>
<td>11.2 mmHg at 20°C; US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.</td>
</tr>
<tr>
<td>Vapor density</td>
<td>3.4 Relative to air; air = 1</td>
</tr>
<tr>
<td>Relative density</td>
<td>Not available</td>
</tr>
<tr>
<td>Solubility(ies)</td>
<td></td>
</tr>
<tr>
<td>Solubility (water)</td>
<td>Not available</td>
</tr>
<tr>
<td>Auto-ignition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Decomposition temperature</td>
<td>Not available</td>
</tr>
<tr>
<td>Viscosity</td>
<td>Not available</td>
</tr>
<tr>
<td>Other information</td>
<td></td>
</tr>
<tr>
<td>Flammability class</td>
<td>Flammable IB estimated</td>
</tr>
<tr>
<td>Molecular formula</td>
<td>C6H10O</td>
</tr>
<tr>
<td>Molecular weight</td>
<td>98.15</td>
</tr>
</tbody>
</table>

### 10. Stability and reactivity

**Reactivity**

The product is stable and non-reactive under normal conditions of use, storage and transport.

**Chemical stability**

Material is stable under normal conditions.

**Possibility of hazardous reactions**

Hazardous polymerization does not occur.

**Conditions to avoid**

Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.

**Incompatible materials**

Strong oxidizing agents.

**Hazardous decomposition products**

No hazardous decomposition products are known.

### 11. Toxicological information

**Information on likely routes of exposure**

- **Inhalation**
  No adverse effects due to inhalation are expected.

- **Skin contact**
  No adverse effects due to skin contact are expected.

- **Eye contact**
  Direct contact with eyes may cause temporary irritation.

- **Ingestion**
  Harmful if swallowed.
Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity

Harmful if swallowed.

<table>
<thead>
<tr>
<th>Product</th>
<th>Species</th>
<th>Test Results</th>
</tr>
</thead>
<tbody>
<tr>
<td>cis-3-HEXENAL (NEAT) (CAS 6789-80-6)</td>
<td></td>
<td></td>
</tr>
<tr>
<td><strong>Acute</strong></td>
<td></td>
<td></td>
</tr>
<tr>
<td>Dermal</td>
<td>Rabbit</td>
<td>3700 mg/kg Result for cis-3-Hexenal 50% in Triacetin.</td>
</tr>
<tr>
<td>Oral</td>
<td>Rat</td>
<td>1560 mg/kg Result for cis-3-Hexenal 50% in Triacetin.</td>
</tr>
<tr>
<td><strong>Skin corrosion/irritation</strong></td>
<td></td>
<td>Prolonged skin contact may cause temporary irritation.</td>
</tr>
<tr>
<td>Irritation Corrosion - Skin</td>
<td>cis-3-HEXENAL (NEAT)</td>
<td>2 % Patch test, Vehicle Petrolatum. Result: No irritation observed.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Species: Human</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Organ: Skin</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Notes: RIFM</td>
</tr>
<tr>
<td><strong>Serious eye damage/eye irritation</strong></td>
<td></td>
<td>Direct contact with eyes may cause temporary irritation.</td>
</tr>
<tr>
<td>Respiratory or skin sensitization</td>
<td></td>
<td></td>
</tr>
<tr>
<td>Respiratory sensitization</td>
<td>Not a respiratory sensitizer.</td>
<td></td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>This product is not expected to cause skin sensitization.</td>
<td></td>
</tr>
<tr>
<td>Skin sensitization</td>
<td>cis-3-HEXENAL (NEAT)</td>
<td>2 % Patch test, Vehicle Petrolatum. Result: Not sensitizing.</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Species: Human</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Organ: Skin</td>
</tr>
<tr>
<td></td>
<td></td>
<td>Notes: RIFM</td>
</tr>
<tr>
<td><strong>Germ cell mutagenicity</strong></td>
<td>No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.</td>
<td></td>
</tr>
<tr>
<td><strong>Carcinogenicity</strong></td>
<td>This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.</td>
<td></td>
</tr>
<tr>
<td>IARC Monographs. Overall Evaluation of Carcinogenicity</td>
<td>Not listed.</td>
<td></td>
</tr>
<tr>
<td>US. National Toxicology Program (NTP) Report on Carcinogens</td>
<td>Not listed.</td>
<td></td>
</tr>
<tr>
<td><strong>Reproductive toxicity</strong></td>
<td>This product is not expected to cause reproductive or developmental effects.</td>
<td></td>
</tr>
<tr>
<td>Specific target organ toxicity - single exposure</td>
<td>Not classified.</td>
<td></td>
</tr>
<tr>
<td>Specific target organ toxicity - repeated exposure</td>
<td>Not classified.</td>
<td></td>
</tr>
<tr>
<td>Aspiration hazard</td>
<td>Not an aspiration hazard.</td>
<td></td>
</tr>
</tbody>
</table>

12. Ecological information

Ecotoxicity

The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability

No data is available on the degradability of this product.

Bioaccumulative potential

No data is available on the bioaccumulative potential of this product.
Mobility in soil

No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions
Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations
Dispose in accordance with all applicable regulations.

Hazardous waste code
The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products
Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging
Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number: UN1993
UN proper shipping name: Flammable liquids, n.o.s. (cis-3-HEXEN-1-AL)
Transport hazard class(es)
Class: 3
Subsidiary risk: -
Label(s): 3
Packing group: II
Special precautions for user: Not available.
Special provisions: IB2, T7, TP1, TP8, TP28
Packaging exceptions: 150
Packaging non bulk: 202
Packaging bulk: 242

IATA

UN number: UN1993
UN proper shipping name: Flammable liquid, n.o.s. (cis-3-HEXEN-1-AL)
Transport hazard class(es)
Class: 3
Subsidiary risk: -
Packing group: II
Environmental hazards: No.
ERG Code: 3H
Special precautions for user: Not available.
Other information
Passenger and cargo aircraft: Allowed with restrictions.
Cargo aircraft only: Allowed with restrictions.

IMDG

UN number: UN1993
UN proper shipping name: FLAMMABLE LIQUID, N.O.S. (cis-3-HEXEN-1-AL)
Transport hazard class(es)
Class: 3
Subsidiary risk: -
Packing group: II
Environmental hazards: Marine pollutant: No.
EmS: F-E, S-E
Special precautions for user: Not available.
Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

DOT

IATA; IMDG

15. Regulatory information

US federal regulations

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)
Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)
Not listed.

SARA 304 Emergency release notification
Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)
Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories
Immediate Hazard - Yes
Delayed Hazard - No
Fire Hazard - Yes
Pressure Hazard - No
Reactivity Hazard - No

SARA 302 Extremely hazardous substance
Not listed.

SARA 311/312 Hazardous chemical
Yes.

SARA 313 (TRI reporting)
Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List
Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)
Not regulated.

Safe Drinking Water Act (SDWA)
Not regulated.

Material name: cis-3-HEXENAL (NEAT)
International Inventories

<table>
<thead>
<tr>
<th>Country(s) or region</th>
<th>Inventory name</th>
<th>On inventory (yes/no)*</th>
</tr>
</thead>
<tbody>
<tr>
<td>Australia</td>
<td>Australian Inventory of Chemical Substances (AICS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Domestic Substances List (DSL)</td>
<td>Yes</td>
</tr>
<tr>
<td>Canada</td>
<td>Non-Domestic Substances List (NDSL)</td>
<td></td>
</tr>
<tr>
<td>China</td>
<td>Inventory of Existing Chemical Substances in China (IECSC)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European Inventory of Existing Commercial Chemical Substances (EINECS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Europe</td>
<td>European List of Notified Chemical Substances (ELINCS)</td>
<td>No</td>
</tr>
<tr>
<td>Japan</td>
<td>Inventory of Existing and New Chemical Substances (ENCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Korea</td>
<td>Existing Chemicals List (ECL)</td>
<td>No</td>
</tr>
<tr>
<td>New Zealand</td>
<td>New Zealand Inventory</td>
<td></td>
</tr>
<tr>
<td>Philippines</td>
<td>Philippine Inventory of Chemicals and Chemical Substances (PICCS)</td>
<td>Yes</td>
</tr>
<tr>
<td>Taiwan</td>
<td>Taiwan Toxic Chemical Substances (TCS)</td>
<td>No</td>
</tr>
<tr>
<td>United States &amp; Puerto Rico</td>
<td>Toxic Substances Control Act (TSCA) Inventory</td>
<td>Yes</td>
</tr>
</tbody>
</table>

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s).
A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision

Issue date: 05-03-2017
Revision date: 09-11-2017
Version #: 02

Disclaimer
Bedoukian Research cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user’s responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision information
Handling and storage: Conditions for safe storage, including any incompatibilities