SAFETY DATA SHEET



1. Identification

Product identifier ETHYL 2-METHYL-3 AND -4-PENTENOATES

Other means of identification

BRI Product Code 511 **FEMA** number **APPR**

Contains 64% FEMA/GRAS # 3456 and 33% FEMA/GRAS # 3489 * 3-Pentenoic acid. 2-methyl-, **Synonyms**

ethyl ester [1617-23-8] and 4-Pentenoic acid, 2-methyl-, ethyl ester [53399-81-8]

Recommended use flavors and fragrances

For Manufacturing Use Only

Recommended restrictions Not for use in Tobacco or Nicotine delivery device applications and/or products.

Manufacturer/Importer/Supplier/Distributor information

Manufacturer

Company name Bedoukian Research **Address** 21 Finance Drive Danbury, CT 06810

United States

Telephone 1-203-830-4000 Website www.bedoukian.com

customerservice@bedoukian.com E-mail

Contact person Joseph Bania

Emergency phone number Chemtrec (North America) 1-800-424-9300 Chemtrec (International) 1-703-527-3887

2. Hazard(s) identification

Flammable liquids Category 3 Physical hazards

Health hazards Not classified. Not classified. **Environmental hazards** Not classified. **OSHA** defined hazards

Label elements



Signal word Warning

Hazard statement Flammable liquid and vapor.

Precautionary statement

Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly Prevention

closed. Ground/bond container and receiving equipment. Use explosion-proof

electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/eye protection/face protection.

If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. Response

In case of fire: Use appropriate media to extinguish.

Store in a well-ventilated place. Keep cool. Storage

Disposal Dispose of contents/container in accordance with local/regional/national/international regulations.

Hazard(s) not otherwise

classified (HNOC)

None known.

Supplemental information None.

3. Composition/information on ingredients

Mixtures

Chemical name	Common name and synonyms	CAS number	%
CEREZOATE	3-Pentenoic acid, 2-methyl-, ethyl ester ETHYL 2-METHYL-3-PENTENOATE (HIGH CIS) Ethyl 2-methyl-cis-3-pentenoate Ethyl 2-methyl-z-3-pentenoate	1617-23-8	64
ETHYL 2-METHYL-4-PENTENOATE	4-Pentenoic acid, 2-methyl-, ethyl ester	53399-81-8	33
ETHYL 2-METHYL PENTANOATE	ETHYL 2-METHYL VALERATE Ethyl 2-Methylpentanoate Ethyl 2-methylvalerate Manzanate Pentanoic acid, 2-methyl-, ethyl ester	39255-32-8	3
Stabilizers Chemical name	Common name and synonyms	CAS number	%
		10101 11 0	0.1
synthetic alpha tocopherol		10191-41-0	0.1

^{*}Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Occupational Exposure Limits for stabilizers are listed in Section 8. **Composition comments**

4. First-aid measures

Inhalation Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical

attention if irritation develops and persists.

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if Eve contact

present and easy to do. Get medical attention if irritation develops and persists.

Rinse mouth. Get medical attention if symptoms occur. Ingestion Direct contact with eyes may cause temporary irritation. Most important

symptoms/effects, acute and

delayed

Indication of immediate medical attention and special

treatment needed **General information** Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital.

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Unsuitable extinguishing

media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO2).

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards Flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS.

Material name: ETHYL 2-METHYL-3 AND -4-PENTENOATES 511 Version #: 01 Issue date: 05-22-2017

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Cover with plastic sheet to prevent spreading. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Wear appropriate personal protective equipment. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Recommended Packaging: Glass, Plastic, Aluminum or Phenolic Lined Steel. Store tightly sealed under inert gas in a cool, well-ventilated area.

8. Exposure controls/personal protection

Occupational exposure limits

No exposure limits noted for ingredient(s).

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering

controls

Explosion-proof general and local exhaust ventilation.

Individual protection measures, such as personal protective equipment

Eye/face protection

Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves. Suitable gloves can be recommended by the glove

supplier.

Other

Wear suitable protective clothing.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not

been established), an approved respirator must be worn.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state Liquid. Color Colorless

ethereal, fruity odor. Odor

Odor threshold Not available. Not available. Melting point/freezing point Not available.

Initial boiling point and boiling

320 °F (160 °C) estimated

range

Flash point 110 °F (43 °C) Closed Cup

Evaporation rate Not available. Flammability (solid, gas) Not applicable.

Upper/lower flammability or explosive limits

(%)

Flammability limit - upper

Flammability limit - lower

(%)

Not available.

Not available.

Explosive limit - lower (%) Not available.

Explosive limit - upper (%) Not available.

Vapor pressure1.75 mm Hg at 20°C estimatedVapor density> 1 Relative to air; air = 1

Relative density Not available.

Solubility(ies)

Solubility (water) Not available.

Partition coefficient 2.57 estimated

(n-octanol/water)

Auto-ignition temperatureNot available.Decomposition temperatureNot available.ViscosityNot available.

Other information

Density 0.883 - 0.893 g/cm3 **Explosive properties** Not explosive.

Flammability class Combustible II estimated

Oxidizing properties Not oxidizing.

Specific gravity 0.883 - 0.893 at 25°C

10. Stability and reactivity

ReactivityThe product is stable and non-reactive under normal conditions of use, storage and transport.

Chemical stability Material is stable under normal conditions.

Possibility of hazardous

reactions

No dangerous reaction known under conditions of normal use.

Conditions to avoid Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the

flash point. Contact with incompatible materials.

Incompatible materials Strong oxidizing agents.

Hazardous decomposition

products

No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

InhalationNo adverse effects due to inhalation are expected.Skin contactNo adverse effects due to skin contact are expected.Eye contactDirect contact with eyes may cause temporary irritation.

Ingestion Expected to be a low ingestion hazard.

Symptoms related to the physical, chemical and toxicological characteristics

Direct contact with eyes may cause temporary irritation.

Information on toxicological effects

Acute toxicity

Components Species Test Results

CEREZOATE (CAS 1617-23-8)

Acute Oral Liquid

LD50 Rat > 5000 mg/kg

Components Species Test Results

ETHYL 2-METHYL PENTANOATE (CAS 39255-32-8)

<u>Acute</u> Oral

Liquid

LD50 Rat > 5 ml/kg

ETHYL 2-METHYL-4-PENTENOATE (CAS 53399-81-8)

Acute Oral Liquid

LD50 Rat > 5000 mg/kg Result for similar material

Ethyl 2-methyl-3-pentenoate.

Skin corrosion/irritation Prolonged skin contact may cause temporary irritation.

Irritation Corrosion - Skin

ETHYL 2-METHYL PENTANOATE 100 % OECD 404, Very slight or well-defined erythema, very

slight or slight scaliness, and very slight edema in 3/3 animals. After 14 days, all skin effects had cleared

completely.

Result: Irritation noted. Species: Rabbit Organ: Skin Notes: ECHA

CEREZOATE 100 % Patch test, Result for similar material cis-3-Hexenyl

cis-3-Hexenoate.

Result: No irritation observed.

Species: Rabbit Organ: Skin

Observation Period: 72 Hours

Notes: RIFM

ETHYL 2-METHYL-4-PENTENOATE 100 % Patch test, Result for similar material cis-3-Hexenyl

cis-3-Hexenoate.

Result: No irritation observed.

Species: Rabbit Organ: Skin

Observation Period: 72 Hours

Notes: RIFM

Serious eye damage/eye

irritation

Direct contact with eyes may cause temporary irritation.

Irritation Corrosion - Eye

ETHYL 2-METHYL PENTANOATE 100 % OECD 405, Slight redness and slight swelling of the

conjunctivae. After 48 hours, all eye effects had cleared

completely.

Result: Not irritating. Species: Rabbit Organ: Eye Notes: ECHA

Respiratory or skin sensitization

Respiratory sensitization Not a respiratory sensitizer.

Skin sensitization This product is not expected to cause skin sensitization.

Skin sensitization

CEREZOATE 25 % Maximization test, Intradermal induction 25% in

Freund's Complete Adjuvant/Propylene glycol. Topical induction and challenge 25% in Petrolatum. Result for similar

material Ethyl 2-methylpentanoate.

Result: Not sensitizing. Species: Guinea pig

Organ: Skin Notes: RIFM

^{*} Estimates for product may be based on additional component data not shown.

Skin sensitization

ETHYL 2-METHYL-4-PENTENOATE 25 % Maximization test, Intradermal induction 25% in

Freund's Complete Adjuvant/Propylene glycol. Topical induction and challenge 25% in Petrolatum. Result for similar

material Ethyl 2-methylpentanoate.

Result: Not sensitizing. Species: Guinea pig

Organ: Skin Notes: RIFM

ETHYL 2-METHYL PENTANOATE 25 % Maximization test, Intradermal induction 25% in

Freund's Complete Adjuvant/Propylene glycol. Topical

induction and challenge 25% in Petrolatum.

Result: Not sensitizing. Species: Guinea pig

Organ: Skin Notes: RIFM

CEREZOATE 5 % OECD 406, Intradermal induction 5% in Freund's

Complete Adjuvant/Corn oil/Saline. Topical induction and challenge 100% test material. Result for similar material

cis-3-Hexenyl cis-3-hexenoate.

Result: Not sensitizing. Species: Guinea pig

Organ: Skin Notes: RIFM

ETHYL 2-METHYL-4-PENTENOATE 5 % OECD 406, Intradermal induction 5% in Freund's

Complete Adjuvant/Corn oil/Saline. Topical induction and challenge 100% test material. Result for similar material

cis-3-Hexenyl cis-3-hexenoate.

Result: Not sensitizing. Species: Guinea pig

Organ: Skin Notes: RIFM

Germ cell mutagenicity

No data available to indicate product or any components present at greater than 0.1% are

mutagenic or genotoxic.

Germ cell mutagenicity: Ames test

CEREZOATE < 5000 μg/plate, Strains TA 1535, TA 1537, TA 98, TA 100

with and without metabolic activation. Vehicle DMSO. Result

for similar material Ethyl-2-methylpentanoate.

Result: Not mutagenic.

Species: Salmonella typhimurium

Notes: RIFM

ETHYL 2-METHYL-4-PENTENOATE < 5000 µg/plate, Strains TA 1535, TA 1537, TA 98, TA 100

with and without metabolic activation. Vehicle DMSO. Result

for similar material Ethyl-2-methylpentanoate.

Result: Not mutagenic.

Species: Salmonella typhimurium

Notes: RIFM

ETHYL 2-METHYL PENTANOATE < 5000 μg/plate, Strains TA 1535, TA 1537, TA 98, TA 100

with and without metabolic activation. Vehicle DMSO.

Result: Not mutagenic.

Species: Salmonella typhimurium

Notes: RIFM

CEREZOATE 33 - 5000 μg/plate, Strains TA 1535, TA 1537, TA 98, TA

100, and TA 102 with and without metabolic activation. Vehicle DMSO. Result for similar material cis-3-Hexenyl

cis-3-Hexenoate. Result: Not mutagenic.

Species: Salmonella typhimurium

Notes: RIFM

ETHYL 2-METHYL-4-PENTENOATE 33 - 5000 μg/plate, Strains TA 1535, TA 1537, TA 98, TA

100, and TA 102 with and without metabolic activation. Vehicle DMSO. Result for similar material cis-3-Hexenyl

cis-3-Hexenoate. Result: Not mutagenic.

Species: Salmonella typhimurium

Notes: RIFM

Carcinogenicity

This product is not considered to be a carcinogen by IARC, ACGIH, NTP, or OSHA.

IARC Monographs. Overall Evaluation of Carcinogenicity

Not listed.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

US. National Toxicology Program (NTP) Report on Carcinogens

Not listed.

Reproductive toxicityThis product is not expected to cause reproductive or developmental effects.

Specific target organ toxicity -

single exposure

Not classified.

Specific target organ toxicity -

repeated exposure

Not classified.

Aspiration hazard Not an aspiration hazard.

12. Ecological information

EcotoxicityThe product is not classified as environmentally hazardous. However, this does not exclude the

possibility that large or frequent spills can have a harmful or damaging effect on the environment.

Persistence and degradability No data is available on the degradability of this product.

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

ETHYL 2-METHYL-3 AND -4-PENTENOATES 2.57 Estimated

CEREZOATE 2.54, US EPA. 2014. Estimation Programs Interface Suite™

for Microsoft® Windows, v 4.11. US EPA, Washington, DC,

USA.

ETHYL 2-METHYL PENTANOATE 2.76, US EPA. 2014. Estimation Programs Interface Suite™

for Microsoft® Windows, v 4.11. US EPA, Washington, DC,

USA.

ETHYL 2-METHYL-4-PENTENOATE 2.62, US EPA. 2014. Estimation Programs Interface Suite™

for Microsoft® Windows, v 4.11. US EPA, Washington, DC,

USA.

Mobility in soil No data available.

Other adverse effects No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation

potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructionsCollect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of

contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations Dispose in accordance with all applicable regulations.

Hazardous waste code The waste code should be assigned in discussion between the user, the producer and the waste

disposal company.

Waste from residues / unused

products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see:

Disposal instructions).

Contaminated packaging Since emptied containers may retain product residue, follow label warnings even after container is

emptied. Empty containers should be taken to an approved waste handling site for recycling or

disposal.

14. Transport information

DOT

Not regulated as dangerous goods.

IATA

UN number UN1993

UN proper shipping name Flammable liquid, n.o.s. (ETHYL 2-METHYL-3&4-PENTENOATES)

Transport hazard class(es)

Class 3
Subsidiary risk Packing group III
Environmental hazards No.
ERG Code 3L

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Material name: ETHYL 2-METHYL-3 AND -4-PENTENOATES

Other information

Passenger and cargo

Allowed with restrictions.

aircraft

Cargo aircraft only

Allowed with restrictions.

Not established.

IMDG

UN1993 **UN** number

UN proper shipping name

FLAMMABLE LIQUID, N.O.S. (ETHYL 2-METHYL-3&4-PENTENOATES)

Transport hazard class(es)

Class 3 Subsidiary risk Packing group Ш

Environmental hazards

Marine pollutant No. F-E, S-E

EmS

Special precautions for user Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to

Annex II of MARPOL 73/78 and

the IBC Code IATA; IMDG



15. Regulatory information

This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication US federal regulations

Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - No

Delayed Hazard - No Fire Hazard - Yes Pressure Hazard - No Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous

chemical

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations

Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act Not regulated.

(SDWA)

US state regulations

US. California Controlled Substances. CA Department of Justice (California Health and Safety Code Section 11100)

Not listed.

US. Massachusetts RTK - Substance List

Not regulated.

US. New Jersey Worker and Community Right-to-Know Act

Not listed

US. Pennsylvania Worker and Community Right-to-Know Law

Not listed.

US. Rhode Island RTK

Not regulated.

US. California Proposition 65

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	No
Canada	Non-Domestic Substances List (NDSL)	Yes
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	Yes
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	Yes

^{*}A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

Toxic Substances Control Act (TSCA) Inventory

16. Other information, including date of preparation or last revision

Issue date 05-22-2017

Version # 01

United States & Puerto Rico

DisclaimerBedoukian Research cannot anticipate all conditions under which this information and its product,

or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in

the sheet was written based on the best knowledge and experience currently available.

Revision information Physical & Chemical Properties: Multiple Properties

Physical and chemical properties: Oxidizing properties Physical and chemical properties: Explosive properties Ecological information: Persistence / degradability

Other information, including date of preparation or last revision: Further information

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Yes