

SAFETY DATA SHEET

1. Identification

Product identifier	LIMEDIENE	
Other means of identification		
BRI Product Code	962	
CAS number	30640-46-1	
FEMA number	4311	
Synonyms	Cyclohexadiene, methyl- * Cyclohexadiene, methyl- (Mixture of isomers) * Lemon hexadiene * Methyl Cyclohexadiene * Mixture of methyl cyclohexadiene and methylene cyclohexene	
Recommended use	flavors and fragrances For Manufacturing Use Only	
Recommended restrictions	None known.	
Manufacturer/Importer/Supplier/Distributor information		
Manufacturer		
Company name	Bedoukian Research	
Address	6 Commerce Drive Danbury, CT 06810 United States	
Telephone	1-203-830-4000	
Website	www.bedoukian.com	
E-mail	customerservice@bedoukian.com	
Contact person	Joseph Bania	
Emergency phone number	Chemtrec (North America)	1-800-424-9300
	Chemtrec (International)	1-703-527-3887

2. Hazard(s) identification

Physical hazards	Flammable liquids	Category 2
Health hazards	Aspiration hazard	Category 1
Environmental hazards	Not classified.	
OSHA defined hazards	Not classified.	

Label elements



Signal word	Danger
Hazard statement	Highly flammable liquid and vapor. May be fatal if swallowed and enters airways.
Precautionary statement	
Prevention	Keep away from heat/sparks/open flames/hot surfaces. - No smoking. Keep container tightly closed. Ground/bond container and receiving equipment. Use explosion-proof electrical/ventilating/lighting equipment. Use only non-sparking tools. Take precautionary measures against static discharge. Wear protective gloves/eye protection/face protection.
Response	If swallowed: Immediately call a poison center/doctor. Do NOT induce vomiting. If on skin (or hair): Take off immediately all contaminated clothing. Rinse skin with water/shower. In case of fire: Use appropriate media to extinguish.
Storage	Store in a well-ventilated place. Keep cool. Store locked up.
Disposal	Dispose of contents/container in accordance with local/regional/national/international regulations.
Hazard(s) not otherwise classified (HNOC)	None known.
Supplemental information	None.

3. Composition/information on ingredients

Substances

Chemical name	Common name and synonyms	CAS number	%
LIMEDIENE	Cyclohexadiene, methyl- Cyclohexadiene, methyl- (Mixture of isomers) Lemon hexadiene Methyl Cyclohexadiene Mixture of methyl cyclohexadiene and methylene cyclohexene	30640-46-1	100

Stabilizers

Chemical name	Common name and synonyms	CAS number	%
synthetic alpha tocopherol		10191-41-0	0.1

*Designates that a specific chemical identity and/or percentage of composition has been withheld as a trade secret.

Composition comments Occupational Exposure Limits for stabilizers are listed in Section 8.

4. First-aid measures

Inhalation

Move to fresh air. Call a physician if symptoms develop or persist.

Skin contact

Take off immediately all contaminated clothing. Rinse skin with water/shower. Get medical attention if irritation develops and persists.

Eye contact

Immediately flush eyes with plenty of water for at least 15 minutes. Remove contact lenses, if present and easy to do. Get medical attention if irritation develops and persists.

Ingestion

Call a physician or poison control center immediately. Rinse mouth. Do not induce vomiting. If vomiting occurs, keep head low so that stomach content doesn't get into the lungs.

Most important symptoms/effects, acute and delayed

Aspiration may cause pulmonary edema and pneumonitis. Direct contact with eyes may cause temporary irritation.

Indication of immediate medical attention and special treatment needed

Provide general supportive measures and treat symptomatically. Thermal burns: Flush with water immediately. While flushing, remove clothes which do not adhere to affected area. Call an ambulance. Continue flushing during transport to hospital. Keep victim under observation. Symptoms may be delayed.

General information

Take off all contaminated clothing immediately. Ensure that medical personnel are aware of the material(s) involved, and take precautions to protect themselves. Wash contaminated clothing before reuse.

5. Fire-fighting measures

Suitable extinguishing media

Water fog. Foam. Dry chemical powder. Carbon dioxide (CO₂).

Unsuitable extinguishing media

Do not use water jet as an extinguisher, as this will spread the fire.

Specific hazards arising from the chemical

Vapors may form explosive mixtures with air. Vapors may travel considerable distance to a source of ignition and flash back. During fire, gases hazardous to health may be formed.

Special protective equipment and precautions for firefighters

Self-contained breathing apparatus and full protective clothing must be worn in case of fire.

Fire fighting equipment/instructions

In case of fire and/or explosion do not breathe fumes. Move containers from fire area if you can do so without risk.

Specific methods

Use standard firefighting procedures and consider the hazards of other involved materials.

General fire hazards

Highly flammable liquid and vapor.

6. Accidental release measures

Personal precautions, protective equipment and emergency procedures

Keep unnecessary personnel away. Keep people away from and upwind of spill/leak. Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Wear appropriate protective equipment and clothing during clean-up. Do not touch damaged containers or spilled material unless wearing appropriate protective clothing. Ventilate closed spaces before entering them. Local authorities should be advised if significant spillages cannot be contained. For personal protection, see section 8 of the SDS. For personal protection, see section 8 of the SDS.

Methods and materials for containment and cleaning up

Eliminate all ignition sources (no smoking, flares, sparks, or flames in immediate area). Keep combustibles (wood, paper, oil, etc.) away from spilled material. Take precautionary measures against static discharge. Use only non-sparking tools.

Large Spills: Stop the flow of material, if this is without risk. Dike the spilled material, where this is possible. Use a non-combustible material like vermiculite, sand or earth to soak up the product and place into a container for later disposal. Following product recovery, flush area with water.

Small Spills: Absorb with earth, sand or other non-combustible material and transfer to containers for later disposal. Clean surface thoroughly to remove residual contamination.

Never return spills to original containers for re-use. For waste disposal, see section 13 of the SDS. For waste disposal, see section 13 of the SDS.

Environmental precautions

Avoid discharge into drains, water courses or onto the ground.

7. Handling and storage

Precautions for safe handling

Do not handle, store or open near an open flame, sources of heat or sources of ignition. Protect material from direct sunlight. When using do not smoke. Explosion-proof general and local exhaust ventilation. Take precautionary measures against static discharges. All equipment used when handling the product must be grounded. Use non-sparking tools and explosion-proof equipment. Wear appropriate personal protective equipment. Wash hands thoroughly after handling. Observe good industrial hygiene practices.

Conditions for safe storage, including any incompatibilities

Store locked up. Keep away from heat, sparks and open flame. Prevent electrostatic charge build-up by using common bonding and grounding techniques. Store in a cool, dry place out of direct sunlight. Store in original tightly closed container. Store in a well-ventilated place. Keep in an area equipped with sprinklers. Store away from incompatible materials (see Section 10 of the SDS). Store away from incompatible materials (see Section 10 of the SDS). Recommended Packaging: Glass, Aluminum or Phenolic Lined Steel. Store tightly sealed under inert gas below 0 deg. C

8. Exposure controls/personal protection

Occupational exposure limits

This substance has no PEL, TLV, or other recommended exposure limit.

Biological limit values

No biological exposure limits noted for the ingredient(s).

Appropriate engineering controls

Explosion-proof general and local exhaust ventilation. Eye wash fountain and emergency showers are recommended.

Individual protection measures, such as personal protective equipment

Eye/face protection

Face shield is recommended. Wear safety glasses with side shields (or goggles).

Skin protection

Hand protection

Wear appropriate chemical resistant gloves.

Other

Wear suitable protective clothing.

Respiratory protection

If engineering controls do not maintain airborne concentrations below recommended exposure limits (where applicable) or to an acceptable level (in countries where exposure limits have not been established), an approved respirator must be worn.

Thermal hazards

Wear appropriate thermal protective clothing, when necessary.

General hygiene considerations

When using do not smoke. Always observe good personal hygiene measures, such as washing after handling the material and before eating, drinking, and/or smoking. Routinely wash work clothing and protective equipment to remove contaminants.

9. Physical and chemical properties

Appearance

Physical state

Liquid.

Color

colorless to pale yellow

Odor

powerful lemon-lime top note.

Odor threshold

Not available.

pH

Not available.

Melting point/freezing point

Not available.

Initial boiling point and boiling range

244.08 °F (117.82 °C) US EPA, 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.

Flash point

35 °F (2 °C) Closed Cup

Evaporation rate

Not available.

Flammability (solid, gas)	Not applicable.
Upper/lower flammability or explosive limits	
Flammability limit - lower (%)	Not available.
Flammability limit - upper (%)	Not available.
Explosive limit - lower (%)	Not available.
Explosive limit - upper (%)	Not available.
Vapor pressure	15.6 mmHg at 20°C; US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.
Vapor density	3.2 Relative to air; air = 1
Relative density	Not available.
Solubility(ies)	
Solubility (water)	Not available.
Partition coefficient (n-octanol/water)	3.29 US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.
Auto-ignition temperature	Not available.
Decomposition temperature	Not available.
Viscosity	Not available.
Other information	
Density	0.830 - 0.837 g/cm ³
Dynamic viscosity	0.92 cP at 10.3°C. Bedoukian obtained value.
Explosive properties	Not explosive.
Flammability class	Flammable IB estimated
Molecular formula	C ₇ H ₁₀
Molecular weight	94.15
Oxidizing properties	Not oxidizing.
Specific gravity	0.83 - 0.837 at 25°C

10. Stability and reactivity

Reactivity	The product is stable and non-reactive under normal conditions of use, storage and transport.
Chemical stability	Material is stable under normal conditions.
Possibility of hazardous reactions	Hazardous polymerization does not occur.
Conditions to avoid	Avoid heat, sparks, open flames and other ignition sources. Avoid temperatures exceeding the flash point. Contact with incompatible materials.
Incompatible materials	Strong oxidizing agents.
Hazardous decomposition products	No hazardous decomposition products are known.

11. Toxicological information

Information on likely routes of exposure

Inhalation	No adverse effects due to inhalation are expected.
Skin contact	No adverse effects due to skin contact are expected.
Eye contact	Direct contact with eyes may cause temporary irritation.
Ingestion	Droplets of the product aspirated into the lungs through ingestion or vomiting may cause a serious chemical pneumonia.

Symptoms related to the physical, chemical and toxicological characteristics Aspiration may cause pulmonary edema and pneumonitis.

Information on toxicological effects

Acute toxicity May be fatal if swallowed and enters airways.

Product	Species	Test Results
LIMEDIENE (CAS 30640-46-1)		
Acute		
Oral		
<i>Liquid</i>		
LD50	Rat	> 2000 mg/kg
* Estimates for product may be based on additional component data not shown.		
Skin corrosion/irritation	Prolonged skin contact may cause temporary irritation.	
Irritation Corrosion - Skin		
LIMEDIENE		100 % Buehler, Preliminary irritation study as part of a skin sensitization assay. Result: Not irritating. Species: Guinea pig Organ: Skin Notes: BRI study
Serious eye damage/eye irritation	Direct contact with eyes may cause temporary irritation.	
Respiratory or skin sensitization		
Respiratory sensitization	Not a respiratory sensitizer.	
Skin sensitization	This product is not expected to cause skin sensitization.	
Skin sensitization		
LIMEDIENE		100 % Buehler Result: Not sensitizing. Species: Guinea pig Organ: Skin Notes: BRI study
Germ cell mutagenicity	No data available to indicate product or any components present at greater than 0.1% are mutagenic or genotoxic.	
Germ cell mutagenicity: Ames test		
LIMEDIENE		OECD 471, Strain WP2 trp uvrA with and without metabolic activation. Vehicle Acetone. Result: Not mutagenic. Species: Escherichia coli OECD 471, Strains TA 97a, TA 98, TA 100, and TA 1535 with and without metabolic activation. Vehicle Acetone. Result: Not mutagenic. Species: Salmonella typhimurium
Carcinogenicity	Not classifiable as to carcinogenicity to humans.	
IARC Monographs. Overall Evaluation of Carcinogenicity	Not listed.	
OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)	Not regulated.	
US. National Toxicology Program (NTP) Report on Carcinogens	Not listed.	
Reproductive toxicity	This product is not expected to cause reproductive or developmental effects.	
Specific target organ toxicity - single exposure	Not classified.	
Specific target organ toxicity - repeated exposure	Not classified.	
Aspiration hazard	May be fatal if swallowed and enters airways.	
12. Ecological information		
Ecotoxicity	The product is not classified as environmentally hazardous. However, this does not exclude the possibility that large or frequent spills can have a harmful or damaging effect on the environment.	
Persistence and degradability	The product is readily biodegradable.	

Biodegradability

Percent degradation (Aerobic biodegradation-ready)

LIMEDIENE

OECD 301F, 100 mg/L. 69% biodegradation after 28 days (72% after 36 days) in the test conditions. Under the conditions of the study, the test material should be regarded as readily biodegradable.

Result: Readily biodegradable.

Species: Activated sludge of a predominantly domestic sewage

Bioaccumulative potential

Partition coefficient n-octanol / water (log Kow)

LIMEDIENE

3.29, US EPA. 2014. Estimation Programs Interface Suite™ for Microsoft® Windows, v 4.11. US EPA, Washington, DC, USA.

Mobility in soil

No data available.

Other adverse effects

No other adverse environmental effects (e.g. ozone depletion, photochemical ozone creation potential, endocrine disruption, global warming potential) are expected from this component.

13. Disposal considerations

Disposal instructions

Collect and reclaim or dispose in sealed containers at licensed waste disposal site. Dispose of contents/container in accordance with local/regional/national/international regulations.

Local disposal regulations

Dispose in accordance with all applicable regulations.

Hazardous waste code

The waste code should be assigned in discussion between the user, the producer and the waste disposal company.

Waste from residues / unused products

Dispose of in accordance with local regulations. Empty containers or liners may retain some product residues. This material and its container must be disposed of in a safe manner (see: Disposal instructions).

Contaminated packaging

Since emptied containers may retain product residue, follow label warnings even after container is emptied. Empty containers should be taken to an approved waste handling site for recycling or disposal.

14. Transport information

DOT

UN number

UN1993

UN proper shipping name

Flammable liquids, n.o.s. (Methyl Cyclohexadiene)

Transport hazard class(es)

Class

3

Subsidiary risk

-

Label(s)

3

Packing group

II

Special precautions for user

Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

Special provisions

IB2, T7, TP1, TP8, TP28

Packaging exceptions

150

Packaging non bulk

202

Packaging bulk

242

IATA

UN number

UN1993

UN proper shipping name

Flammable liquid, n.o.s. (Methyl Cyclohexadiene)

Transport hazard class(es)

Class

3

Subsidiary risk

-

Packing group

II

Environmental hazards

No.

ERG Code

3H

Special precautions for user

Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

Other information

Passenger and cargo aircraft

Allowed with restrictions.

Cargo aircraft only

Allowed with restrictions.

IMDG

UN number UN1993
UN proper shipping name FLAMMABLE LIQUID, N.O.S. (Methyl Cyclohexadiene)
Transport hazard class(es)
Class 3
Subsidiary risk -
Packing group II
Environmental hazards
Marine pollutant No.
EmS F-E, S-E
Special precautions for user Read safety instructions, SDS and emergency procedures before handling. Read safety instructions, SDS and emergency procedures before handling.

Transport in bulk according to Annex II of MARPOL 73/78 and the IBC Code

Not established.

DOT**IATA; IMDG****15. Regulatory information**

US federal regulations This product is a "Hazardous Chemical" as defined by the OSHA Hazard Communication Standard, 29 CFR 1910.1200.

TSCA Section 12(b) Export Notification (40 CFR 707, Subpt. D)

Not regulated.

CERCLA Hazardous Substance List (40 CFR 302.4)

Not listed.

SARA 304 Emergency release notification

Not regulated.

OSHA Specifically Regulated Substances (29 CFR 1910.1001-1050)

Not regulated.

Superfund Amendments and Reauthorization Act of 1986 (SARA)

Hazard categories Immediate Hazard - Yes
 Delayed Hazard - No
 Fire Hazard - Yes
 Pressure Hazard - No
 Reactivity Hazard - No

SARA 302 Extremely hazardous substance

Not listed.

SARA 311/312 Hazardous chemical Yes

SARA 313 (TRI reporting)

Not regulated.

Other federal regulations**Clean Air Act (CAA) Section 112 Hazardous Air Pollutants (HAPs) List**

Not regulated.

Clean Air Act (CAA) Section 112(r) Accidental Release Prevention (40 CFR 68.130)

Not regulated.

Safe Drinking Water Act (SDWA)

Not regulated.

US state regulations

California Safe Drinking Water and Toxic Enforcement Act of 1986 (Proposition 65): This material is not known to contain any chemicals currently listed as carcinogens or reproductive toxins.

International Inventories

Country(s) or region	Inventory name	On inventory (yes/no)*
Australia	Australian Inventory of Chemical Substances (AICS)	Yes
Canada	Domestic Substances List (DSL)	Yes
Canada	Non-Domestic Substances List (NDSL)	No
China	Inventory of Existing Chemical Substances in China (IECSC)	Yes
Europe	European Inventory of Existing Commercial Chemical Substances (EINECS)	Yes
Europe	European List of Notified Chemical Substances (ELINCS)	No
Japan	Inventory of Existing and New Chemical Substances (ENCS)	No
Korea	Existing Chemicals List (ECL)	No
New Zealand	New Zealand Inventory	Yes
Philippines	Philippine Inventory of Chemicals and Chemical Substances (PICCS)	No
Taiwan	Taiwan Toxic Chemical Substances (TCS)	Yes
United States & Puerto Rico	Toxic Substances Control Act (TSCA) Inventory	Yes

*A "Yes" indicates that all components of this product comply with the inventory requirements administered by the governing country(s)

A "No" indicates that one or more components of the product are not listed or exempt from listing on the inventory administered by the governing country(s).

16. Other information, including date of preparation or last revision**Issue date** 27-May-2015**Revision date** 08-June-2019**Version #** 06**Disclaimer**

Bedoukian Research cannot anticipate all conditions under which this information and its product, or the products of other manufacturers in combination with its product, may be used. It is the user's responsibility to ensure safe conditions for handling, storage and disposal of the product, and to assume liability for loss, injury, damage or expense due to improper use. The information in the sheet was written based on the best knowledge and experience currently available.

Revision informationPhysical & Chemical Properties: Multiple Properties
Physical and chemical properties: Color
Toxicological Information: Toxicological Property Data